1. Keystone Innovation Zones may be modified upon formal request of the KIZ Partnership. The following guidelines apply:

   a. Sufficient justification must exist, namely:
      i. The current space is underutilized and space outside the KIZ exists which is more conducive to KIZ companies, or
      ii. Additional space is needed;

   b. The new area is contiguous to the existing KIZ; and

   c. Where possible, the Partnership is willing to swap an underutilized area within the KIZ for a new area outside the KIZ to prevent an increase in the size of the existing KIZ.

2. In the event that an underutilized area within a KIZ is swapped out or otherwise removed from the KIZ, the KIZ partnership must submit for each keystone innovation zone company, as defined in 12 Pa.C.S. § 3702, which would cease to remain a keystone innovation zone company following a zone modification, a signed written statement that it consents to the proposed KIZ modification.

3. Only minor geographical changes are permitted.

4. All geography modification requests must be submitted to the Department through the Keystone Innovation Zone Coordinator.

   For a list of current Keystone Innovation Zone Coordinators, please visit www.newPA.com or contact the Technology Investment Office at 717-787-4147.